isola

I-Tera® MT40 (RF/MW)

Very Low-Loss Laminate Material

I-Tera® MT40 laminate materials exhibit exceptional electrical properties which are very stable over a broad frequency and temperature range.

I-Tera MT40 is suitable for many of today's high speed digital and RF/microwave printed circuit designs. I-Tera MT40 features a dielectric constant (Dk) that is stable between -40°C and +140°C up to W-band frequencies. In addition, I-Tera MT40 offers a very low dissipation factor (Df) of 0.0028 - 0.0035 making it a cost effective alternative to PTFE and other commercial microwave and high-speed digital laminate materials.

I-Tera MT40 laminate materials are currently being offered in both laminate and prepreg form in typical thicknesses and standard panel sizes. This provides a complete materials solution package for high-speed digital multilayer, hybrid, RF/microwave, multilayer and double-sided printed circuit designs. I-Tera MT40 does not require any special through hole treatments commonly needed when processing PTFE-based laminate materials.

Product Attributes

RF/Microwave, High Thermal Reliability

Typical Market Applications

Aerospace & Defense, Automotive & Transportation, Medical, Industrial & Instrumentation, RF / Microwave

ORDERING INFORMATION:

Contact your local sales representative or visit www.isola-group.com for further information.

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Data Sheet

Tg 200°C **Td 360°C** Dk 3.38 / 3.45 / 3.60 / 3.75 Df 0.0028 - 0.0035

IPC-4103 - / 17

UL - File Number E41625

Last Updated May 8, 2019 Revision No: D

Product Features

- · Industry Recognition
 - UL File Number: E41625
 - RoHS Compliant
- · Performance Attributes
 - CAF resistant
 - Lead-free assembly compatible
- · Processing Advantages
 - FR-4 process compatible
 - Dimensional stability
 - Multiple reflow capable
 - Multiple lamination cycles

Product Availability

- · Standard Material Offering: Laminate
 - 10, 20, 30, 60 mil (0.25, 0.51, 0.76, 1.5 mm)
 - Available in full size sheet or panel form
- · Copper Foil Type
 - HTE Grade 3
 - VLP-2 (2 micron), 1 oz and below
 - RTF (Reverse Treat Foil)
- · Copper Weight
 - $\frac{1}{2}$ to 2 oz (18 to 70 μ m) available
 - Heavier copper available
 - Thinner copper foil available
- · Standard Material Offering: Prepreg
 - Roll or panel form
 - Tooling of prepreg panels
- · Glass Fabric Availability
 - Square weave glass
 - Mechanically spread glass

Property Typical Value Metric (English) IPC-TM-650 (or as noted)	Property		Typical Value	Units	Test Method
Glass Transition Temperature (Tg) by TMA 205 °C 2.4.24C				Metric (English)	
Decomposition Temperature (Td) by TGA @ 5% weight loss 360	Glass Transition Temperature (Tg) by DSC		200	°C	2.4.25C
Time to Delaminate by TMA (Copper removed) B. T288 Seconds B. T288 Seconds	Glass Transition Temperature (Tg) by TMA		205	°C	2.4.24C
Removed R. T288	Decomposition Temperature (Td) by TGA @ 5% weight loss		360	°C	2.4.24.6
Z-Axis CTE B. Post-Tg C. 50 to 260°C, (Total Expansion) 2.90 2.8 ppm/°C % 2.4.24C XYY-Axis CTE Pre-Tg 12 ppm/°C 2.4.24C Thermal Conductivity 0.41 W/mK ASTM E1952 Thermal Stress 10 sec @ 288°C (550.4°F) A. Unetched B. Etched Pass Pass Visual 2.4.13.1 J. @ 10 GHz D. @ 10 GHz D			>60	Minutes	2.4.24.1
Thermal Conductivity 0.41 W/mK ASTM E1952 Thermal Stress 10 sec @ 288°C (550.4½F) A. Unetched B. Etched Pass Pass Visual 2.4.13.1 Dk, Permittivity A. @ 10 GHz B. @ 10 GHz A. Ø 10 GHz B. @ 10 GHz B. @ 10 GHz B. @ 10 GHz B. Ø 10 GH	Z-Axis CTE	B. Post-Tg	290	ppm/°C	2.4.24C
Thermal Stress 10 sec @ 288°C	X/Y-Axis CTE	Pre-Tg	12	ppm/°C	2.4.24C
A. © 10 GHz	Thermal Conductivity		0.41	W/mK	ASTM E1952
Dk, Permittivity B. © 10 GHz C. © 10 GHz D. © 10 GHz 3.45 3.60 3.75 — 2.5.5.5 Df, Loss Tangent A. © 10 GHz B. © 10 GHz C. © 10 GHz D. © 10 GHz 0.0028 0.0035 0.0035 — Bereskin Stripline Volume Resistivity C-96/35/90 1.33 x 10 ⁷ MΩ-cm 2.5.17.1 Surface Resistivity C-96/35/90 1.33 x 10 ⁵ MΩ 2.5.17.1 Dielectric Breakdown 45.4 kV 2.5.68 Arc Resistance 139 Seconds 2.5.1B Electric Strength (Laminate & laminated prepreg) 45 (1133) kV/mm (V/mil) 2.5.6.2A Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) UL 746A ASTM D3638 Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (lb/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction 39.0 B. Cross direction ksi 2.4.4B Tensile Strength A. Length direction B. Cross direction 35.0 B. Cross direction ASTM D3039 Moisture Absorption 0.1 % 2.6.2.1A Flammability (Laminate & laminated prepreg) V-0 <td>_</td> <td></td> <td>Pass</td> <td>Pass Visual</td> <td>2.4.13.1</td>	_		Pass	Pass Visual	2.4.13.1
Df, Loss Tangent B. ⊚ 10 GHz C. ⊚ 10 GHz D. ⊚ 10 GHz 0.0031 0.0035 — Bereskin Stripline Volume Resistivity C-96/35/90 1.33 x 10 ⁷ MΩ-cm 2.5.17.1 Surface Resistivity C-96/35/90 1.33 x 10 ⁵ MΩ 2.5.17.1 Dielectric Breakdown 45.4 kV 2.5.6B Arc Resistance 139 Seconds 2.5.1B Electric Strength (Laminate & laminated prepreg) 45 (1133) kV/mm (V/mil) 2.5.6.2A Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) UL 746A ASTM D3638 Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (Ib/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction 39.0 35.0 ksi 2.4.4B Tensile Strength A. Length direction B. Cross direction 39.0 35.0 ksi ASTM D3039 Poisson's Ratio A. Length direction B. Cross direction 0.234 0.222 — ASTM D3039 Moisture Absorption 0.1 % 2.6.2.1A Flammability (Laminate & laminated prepreg) V-0 Rating <td>Dk, Permittivity</td> <td>B. @ 10 GHz C. @ 10 GHz</td> <td>3.45 3.60</td> <td>_</td> <td>2.5.5.5</td>	Dk, Permittivity	B. @ 10 GHz C. @ 10 GHz	3.45 3.60	_	2.5.5.5
Surface Resistivity C-96/35/90 1.33 x 10 ⁵ MΩ 2.5.17.1 Dielectric Breakdown 45.4 kV 2.5.6B Arc Resistance 139 Seconds 2.5.1B Electric Strength (Laminate & laminated prepreg) 45 (1133) kV/mm (V/mil) 2.5.6.2A Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) UL 746A ASTM D3638 Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (lb/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction 71.0 ksi 2.4.4B Tensile Strength A. Length direction B. Cross direction 39.0 ksi ASTM D3039 Poisson's Ratio A. Length direction B. Cross direction 0.234 O.222 — ASTM D3039 Moisture Absorption 0.1 % 2.6.2.1A Flammability (Laminate & laminated prepreg) V-0 Rating UL 94	Df, Loss Tangent	B. @ 10 GHz C. @ 10 GHz	0.0031 0.0035	_	Bereskin Stripline
Dielectric Breakdown 45.4 kV 2.5.6B Arc Resistance 139 Seconds 2.5.1B Electric Strength (Laminate & laminated prepreg) 45 (1133) kV/mm (V/mil) 2.5.6.2A Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) UL 746A ASTM D3638 Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (lb/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction 71.0 S8.0 ksi 2.4.4B Tensile Strength A. Length direction B. Cross direction 39.0 S8.0 ksi ASTM D3039 Poisson's Ratio A. Length direction B. Cross direction 0.234 O.222 — ASTM D3039 Moisture Absorption 0.1 % 2.6.2.1A Flammability (Laminate & laminated prepreg) V-0 Rating UL 94	Volume Resistivity	C-96/35/90	1.33 x 10 ⁷	MΩ-cm	2.5.17.1
Arc Resistance 139 Seconds 2.5.1B Electric Strength (Laminate & laminated prepreg) 45 (1133) kV/mm (V/mil) 2.5.6.2A Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) UL 746A ASTM D3638 Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (Ib/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction 58.0 ksi 2.4.4B Tensile Strength A. Length direction 39.0 ksi ASTM D3039 Poisson's Ratio A. Length direction 35.0 ksi ASTM D3039 Moisture Absorption 0.234 — ASTM D3039 Moisture Absorption 0.1 % 2.6.2.1A Flammability (Laminate & laminated prepreg) V-0 Rating UL 94	Surface Resistivity	C-96/35/90	1.33 x 10 ⁵	ΜΩ	2.5.17.1
Electric Strength (Laminate & laminated prepreg) 45 (1133) kV/mm (V/mil) 2.5.6.2A Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (Ib/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction D.234 D.222 Moisture Absorption D.1 Rating UL 94	Dielectric Breakdown		45.4	kV	2.5.6B
Comparative Tracking Index (CTI) 3 (175-249) Class (Volts) UL 746A ASTM D3638 Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (Ib/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction Class (Volts) N/mm (Ib/inch) 2.4.8C A. Length direction B. Cross direction Class (Volts) N/mm (Ib/inch) A. Length direction B. Cross direction Class (Volts) N/mm (Ib/inch) A. Length direction Class (Volts) N/mm (Ib/inch) Class (Volts) ASTM D3638 Class (Volts) ASTM D3638 Class (Volts) ASTM D3039 Moisture Absorption Class (Volts) ASTM D3039 Oliver ASTM D3039 Noisture Absorption Class (Volts) ASTM D3039 Oliver ASTM D3039 Noisture Absorption Class (Volts) ASTM D3039 Oliver ASTM D3039 Noisture Absorption Class (Volts) ASTM D3039 Oliver ASTM D3039 Noisture Absorption Oliver Astrony Class (Volts) ASTM D3039 Oliver ASTM D3039 Noisture Absorption Oliver Astrony Class (Volts) ASTM D3039 Noisture Absorption Oliver Astrony Class (Volts) ASTM D3039 Oliver ASTM D3039 Noisture Absorption Oliver Astrony Class (Volts) ASTM D3039 ASTM D3039 ASTM D3039 ASTM D3039 Noisture Absorption Oliver Astrony Class (Volts) ASTM D3039 ASTM D3039 Noisture Absorption Oliver Astrony Class (Volts) ASTM D3039 AST	Arc Resistance		139	Seconds	2.5.1B
Comparative Tracking Index (CTI) Peel Strength 1 oz. EDC foil 1.0 (5.7) N/mm (lb/inch) 2.4.8C Flexural Strength A. Length direction B. Cross direction C.234 C.254 Class (Volts) ASTM D3638 ASTM D3039 ASTM D3039 Moisture Absorption Class (Volts) ASTM D3038 ASTM D3039 Moisture Absorption Class (Volts) ASTM D3038 D. A. Length direction D. Cross	Electric Strength (Laminate & laminated prepreg)		45 (1133)	kV/mm (V/mil)	2.5.6.2A
Flexural Strength A. Length direction B. Cross dir	Comparative Tracking Index (CTI)		3 (175-249)	Class (Volts)	
Record R	Peel Strength	1 oz. EDC foil	1.0 (5.7)	N/mm (lb/inch)	2.4.8C
Poisson's Ratio A. Length direction B. Cross direction A. Length direction B. Cross direction B. Cross direction B. Cross direction B. Cross direction Cross	Flexural Strength			ksi	2.4.4B
Poisson's Ratio B. Cross direction 0.222 Moisture Absorption 0.1 Kating UL 94	Tensile Strength			ksi	ASTM D3039
Flammability (Laminate & laminated prepreg) V-0 Rating UL 94	Poisson's Ratio	1 -		_	ASTM D3039
	Moisture Absorption		0.1	%	2.6.2.1A
Relative Thermal Index (RTI) 130 °C UL 796	Flammability (Laminate & laminated prepreg)		V-0	Rating	UL 94
	Relative Thermal Index (RTI)		130	°C	UL 796

The data, while believed to be accurate and based on analytical methods considered to be reliable, is for information purposes only. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.



NOTE

Visit our site http://www.isola-group.com for more details. Revisions:

A: Initial release - 4/17

B: Corrected typo for Thermal Conductivity value - 3/18

C: Corrected units for Flexural and Tensile Strength - 8/18

D: Change MOT to RTI 5/19